



mod. IO-CB/DO-16TS-00

M.U. IO-CB/DO-16TS-2/07.07
Cod. J30-478-1ADO-16TS E

User manual

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APPLICABLE STANDARDS

The DO-16TS module is suited for the CiA DS301 protocol [1] and implements the CiA DS 401 standard Device Profile [2].

Characteristics

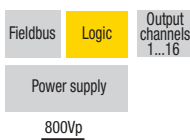
Technical data

Number of channels	16
Polarity (high side)	Source (PNP)
Output voltage	24 Vdc (nominal)
Output current	0.5 A
Total continuous output current max.	8 A
ON/OFF delay	<5 ms
Output single pulse width	Min. 5 ms Max. 65 s

General

3 way isolation	Channel to Channel	No
	Channel to Logic	800 Vp
	Logic to Serial Bus	800 Vp
	Power Supply to Logic	800 Vp
Power supply	24 Vdc; -15...+25%	
Power consumption	3 W	
Overvoltage protection	40 Vdc	
Dimensions	L: 76; H: 110; W: 65	
Weight	220 g	
Safety regulations	Isolation class II (50Vrms)	
EN61010-1	Installation category II	
	Pollution degree 2	
CE marking	EN61131-2	

3 way isolation diagram



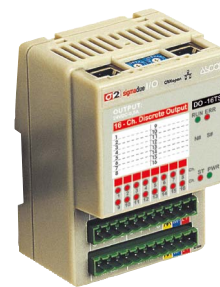
Environment

	Operating	Storage
Temperature	-10...+65°C	-40...+85°C
Relative Humidity	5...95% non condensing Appropriate measures must be taken against humidity >85%	5...95% non condensing For a short period, slight condensation may appear on the housing
Mounting	Vertical, free air	
Protection	IP20	
Vibrations (3 axes)	10...57Hz 0.0375mm 57...150Hz 0.5g	
Shock (3 axes)	15g, 11ms half sine	

CANopen I/O module

16 Digital Outputs

mod. IO-CB/DO-16TS



16 digital outputs

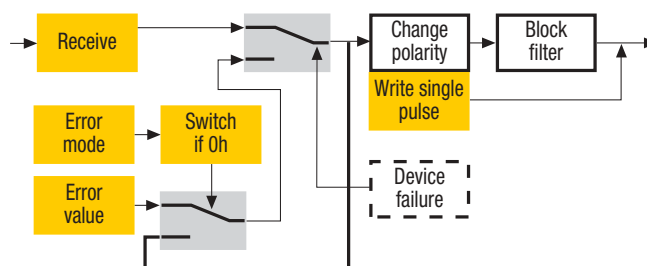
Each of the output terminals can be programmed as:

- Standard optoisolated output
- Single pulse output.



- 1) The product described in this manual should only be installed, operated and maintained by qualified application programmers and software engineers who are familiar with automation safety concepts and applicable national standards.
- 2) This product supports the Parameter defaults indicated by CiA standards, in addition, some parameters have a factory set (value present in the module when comes from the factory). The default values can be loaded with the restore command, but after the restore, factory set values are lost.

Functional Block Diagram



PDOs used by the module

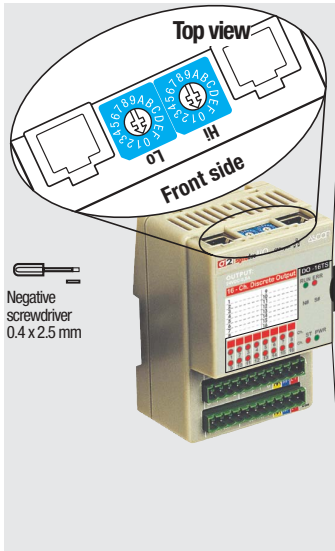
RPDO	Properties	Mapped objects	Index	Sub-index
RPDO 1	COBID: 200h+ NodeID	Write digital output (1-8)	6200h	01h
	Transmission Type: 01h *	Write digital output (9-16)	6200h	02h
RPDO 2	COBID: 280h+ NodeID	Start/Stop mode	200Dh	00h
	Transmission Type: 01h *			

Note: * The Transmission Type is configurable:

01h is the factory set (value present in the modules when come from the factory);
FFh is the default value.

Hardware Set-up

Hexadecimal rotary switches, service and I/O LEDs



Negative screwdriver 0.4 x 2.5 mm

Service LEDs	Status	Meaning
RUN ●	ON	Operational
	Blinking	Pre-operational (CANopen)
	Single flash	STOPPED
	OFF	Device in RESET state
ERR ●	ON	BUS OFF
	Single flash	Warning limit reached
	Double flash	Error Control Event
	Triple flash	Sync Error (CANopen)
ST ●	OFF	No error. Device working
	ON	DIAG Error
	Blinking	INIT and DIAG running
	Single flash	Baud rate setting
PWR ●	OFF	Module OK and ready
	ON	Module Power Supply ON
I/O LEDs	ON	Module Power Supply OFF
	OFF	Module Power Supply OFF

I/O LEDs	Status	Meaning
OUT 1...16 ●	ON	Output active
	OFF	Output inactive

Bit Rate and Node ID configuration

Bit rate

Lo switch	Baud rate kbps	Bus length m
1	20	2500
2	50	1000
3	100	500
4	125	500
5	250	250
6 *	500	100
7	800	50
8	1000	25

Node ID

Hi switch	Lo switch	Valid ID Node
0	1	01h (address 1)
0	2	02h (address 2)
↓	↓	↓
7	F	7Fh (address 127D) *

Notes: * Default value

Procedure for Node ID and Bit Rate configuration

The HI and LO hexadecimal rotary switches set the module's Bit Rate and CAN Node ID. During the configuration, the module must be **off line** and the CAN bus must be physically disconnected.

To configure the module, follow the procedure:

- 1 Turn the Power OFF
- 2 Set the **HI** switch to "F"
- 3 Select the desired Bit Rate value by setting the **LO** switch following the table (e.g. "8" for 1 Mbps)
- 4 Turn the Power ON
- 5 Shift the **HI** switch to "E" (all the module service LEDs should flash)
- 6 Turn the Power OFF. Now configure Node ID
- 7 Set the **HI** and **LO** switches to the desired valid Node ID following the table
- 8 Turn the Power ON.

Alternatively, at step 7 set the value 00h. Then, at the next Power ON, the last valid stored value will be resumed as Node ID.

Default values: Bit Rate = 500 kbps, Node ID = 127D

Parameter configuration

Configuring the Output Channels

The Output functional block diagram is consistent with the standard profile CiA DS401 [2].

Index 6200h – Write Output 8-bit

This object writes a group of 8 outputs:

- 1 = output active,
- 1 = output not active.

The output signalling from a CAN message is processed first.

Two preprocess items are performed:

• Polarisation Index 6202h – Polarity Output 8-bit

This object defines the polarity of a group of 8 output lines. Output polarity can be inverted individually:

- 1 = output inverted,
- 0 = output not inverted.

If the object is not supported, the device behaves according to the default value.

• Masking Index 6208h – Filter Mask Output 8-bit

This object defines an additional output filter mask configurable for 4 outputs.

- 1 = output is set to the received output value

0 = do not care, the received output value is neglected for the corresponding output channel and the old output value is kept.

If the object is not supported, the device behaves according to the default value.

Error mode

In error mode, the outputs behave according to the following two entries:

Index 6206h – Error Mode Output 8-bit:

This object indicates, whether an output is set to a pre-defined error value (see 6207h object) in the event of an internal device failure or of a 'Stop Remote Node' status.

1 = output value takes the pre-defined condition specified in object 6207h

0 = output value is kept if an error occurs

Index 6207h – Error Value Output 8-bit:

On condition that the corresponding Error Mode is active, device failures set the outputs to the value configured by this object.

0 = Output is set to '0' in case of fault, if object 6206h is enabled

1 = Output is set to '1' in case of fault, if object 6206h is enabled

Proprietary output functions

In addition to the expected functions, the module provides a proprietary output function option. Output/option combinations are fixed, and determined by the value of the entry in the table below:

Index 2003h – Output options

Value	Option activated	Value	Option activated
0	No option	9	Pulse on channels from 1 to 9
1	Pulse on channel 1	10	Pulse on channels from 1 to 10
2	Pulse on channels from 1 to 2	11	Pulse on channels from 1 to 11
3	Pulse on channels from 1 to 3	12	Pulse on channels from 1 to 12
4	Pulse on channels from 1 to 4	13	Pulse on channels from 1 to 13
5	Pulse on channels from 1 to 5	14	Pulse on channels from 1 to 14
6	Pulse on channels from 1 to 6	15	Pulse on channels from 1 to 15
7	Pulse on channels from 1 to 7	16	Pulse on channels from 1 to 16
8	Pulse on channels from 1 to 8		

• Generation of a single pulse of programmable width

Index 200Bh – Output Pulse Value:

Assigns the value of the duration of the pulse within a range from 5ms to 65535ms, in 5ms steps. Please note that the Output Pulse Value has to be expressed in ms.

Index 200Dh – Start Stop Mode:

In RUN mode, this entry determines the trigger of the pulse. It should be noted that the pulse function is not subject to polarity and filter mask. The generated pulse consists of a Low-to-High edge and, at the end of programmed width, of an High-to-Low edge:

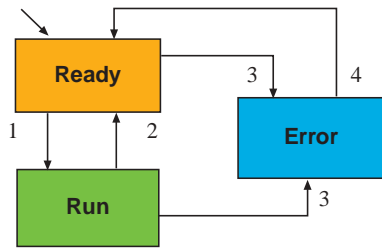
bit 0 → Start (1) ch. 1... bit 15 → Start (1) ch. 16

Please note that bits 0...15 are automatically reset by the device, i.e. they are ready for any subsequent pulse.

Commands

Index 200Ch – Operating mode:

the device has its own internal state machine. It is possible to move through this by sending appropriate values to the Index 200Ch, following the table below.



Transition	Operating mode value	Storage
Init	-	At Power-Up, the Device is in the “ready” state. Transition 1 is also executed if Index 200Ch - Operating Mode contains the default value 1
1	01h	Operating mode “RUN” is activated
2	00h	Return to the initialisation “ready” state. The transition is performed: • following an operator’s command • after assigning the configuration parameter 2003h
3	FFh	The “error” state is automatically assigned by the device (and the operating mode value is read only) when: • an attempt is made to execute an unexpected command
4	00h	This value causes an exit from the “error” state, after the error condition is acknowledged. The only transition is to the “ready” state

Emergency messages

The module automatically sends emergency messages including error codes. The communication errors are described in CiA DS301 [1]. The error codes are expressed as a DEVICE SPECIFIC ERROR type of code. The codes indicating a specific condition are also inserted, following the table below:

Error code	Error
000000000	No error – This code is generated when exiting an error condition, to notify the end of one of the error states
000000007	Error Wrong Command – An attempt to execute a command from an illegal state

Emergency Message	0	1	2	3	4	5	6	7
	01h	FFh	21h	00h	00h	00h	00h	0yh
COB – ID = [entry 1014h] + NodeID								
Error code								

Parameter Store/Restore

This module allows parameters to be saved in a non volatile memory. In order to avoid storing parameters by mistake, storage is only executed when a specific signature is written to the appropriate subindex. The signature is “save”.

Similarly, the default values of parameters, according to the communication or device profile, are restored. On receipt of the correct signature in the appropriate subindex, the device restores the default parameters and then confirms the SDO transmission. The signature is “load”.

The new configuration becomes active after a reset, i.e. after a “Power OFF/Power ON cycle” or an NMT “Reset Node” message.

Byte	0	1	2	3	4	5	6	7
Store Parameter	22h	10h	10h	01h	73h	61h	76h	65h
					s	a	v	e
COB – ID = 600h + NodeID								
Restore Parameter	22h	11h	10h	01h	6Ch	6Fh	61h	64h
					l	o	a	d
COB – ID = 600h + NodeID								

SDO Messages

The entries of a device Object Dictionary are accessed through SDO (Service Data Object) messages. The basic SDO messages are as follows, as based on the Client – Server request and response model:

Byte	0	1	2	3	4	5	6	7
Read request	40h	Index		Sub-Index	Reserved			
	COB – ID = 600h + NodeID							
Read response	4xh	Index		Sub-Index	Data			
	COB – ID = 580h + NodeID							
Write request	22h	Index		Sub-Index	Data			
	COB – ID = 600h + NodeID							
Write response	60h	Index		Sub-Index	Reserved			
	COB – ID = 580h + NodeID							

* This code is type dependant.

Please refer to the CiA DS301 Profile for more details.

Reference documents

List of CiA documents to which the user should refer

- [1] CiA DS301 - CANopen Application Layer and Communication Profile
- [2] CiA DS401 - CANopen Device Profile for generic I/O Modules

Accessories, Spare Parts and Warranty

Power Supply 75W 24Vdc 3A	AP-S2/AL-DR75-24
Power Supply 120W 24Vdc 5A	AP-S2/AL-DR120-24
Additional Terminal Block 2x11	AP-S2/TB-211-1
Female Plug 11 Screw clamp	AP-S2/SPINA-V11
Female Plug 11 Spring clamp	AP-S2/SPINA-M11
RJ45 terminated cable 14cm	AP-S2/LOCAL-BUS76
RJ45 terminated cable 22cm	AP-S2/LOCAL-BUS152
CAN termination Adapter	AP-S2/TERM-CAN

Warranty: 3 years excluding defects due to improper use

Object Dictionary (with default values)



In order to configure the module, it is necessary to connect it to a PC with the CAN interface and the supervisory software installed. The configuration can be obtained by writing the desired values to the module's variables listed in the Object Dictionary.

Object Dictionary structure

Index (hex)	Sub Index	Object	Name	Default [hex]	Type	Acc. Attr.	MO
1000		VAR	Device Type	00020191	UNSIGNED32	RO	M
1001		VAR	Error Register	00	UNSIGNED8	RO	M
1003		ARRAY	Predefined error field	00000000	UNSIGNED32	RO	0
1005		VAR	COB-ID SYNC	00000080	UNSIGNED32	RW	0
1006		VAR	Communication cycle period	00000000	UNSIGNED32	RW	0
1007		VAR	Synchronous window length	00000000	UNSIGNED32	RW	0
1008		VAR	Manufacturer Device Name	"16TS"	Vis-String	const	0
1009		VAR	Manufacturer Hardware Version	"1.00"	Vis-String	const	0
100A		VAR	Manufacturer Software Version	"1.00"	Vis-String	const	0
100C		VAR	Guard Time	0000	UNSIGNED16	RW	0
100D		VAR	Life Time Factor	00	UNSIGNED8	RW	0
1010		ARRAY	Store Parameters		UNSIGNED32		0
	00h	VAR	Largest subindex supported	01	UNSIGNED8	RO	
	01h	VAR	Save all parameters	03	UNSIGNED32	RW	
1011		ARRAY	Restore Default Parameters		UNSIGNED32	RW	0

	00h	VAR	Largest subindex supported	01	UNSIGNED8	RO	
	01h	VAR	Restore all default parameters	01	UNSIGNED32	RW	
1014		VAR	COB-ID EMCY	80+NodeID	UNSIGNED32	RW	0
1015		VAR	Inhibit Time EMCY	0000	UNSIGNED16	RW	0
1017		VAR	Producer heartbeat time	0000	UNSIGNED16	RW	0
1018		RECORD	Identity Object		Identity (23h)		M
	00h	VAR	Number of entries	01	UNSIGNED8	RO	
	01h	VAR	Vendor ID	000000E9	UNSIGNED32	RO	
1200		RECORD	Server SDO Parameters				
	00h	VAR	No. of entries	02	UNSIGNED8	RO	0
	01h	VAR	COB-ID Client -> Server	600+NodeID	UNSIGNED32	RO	
	02h	VAR	COB-ID Server -> Client	580+NodeID	UNSIGNED32	RO	
1400		RECORD	1 st Receive PDO Comm Param.		PDO CommPar (20h)		M
	00h	VAR	Largest subindex supported	02	UNSIGNED8	RO	
	01h	VAR	COB-ID used	200+NodeID	UNSIGNED32	RW	
	02h	VAR	Transmission type	FF *	UNSIGNED8	RW	
1401		RECORD	2 nd Receive PDO Comm Param.		PDO CommPar (20h)		M
	00h	VAR	Largest subindex supported	02	UNSIGNED8	RO	
	01h	VAR	COB-ID used	300+NodeID	UNSIGNED32	RW	
	02h	VAR	Transmission type	FF *	UNSIGNED8	RW	
1600		RECORD	1 st Receive PDO Mapping		PDO Mapping (21h)		M
	00h	VAR	No. of mapped application obj	01	UNSIGNED8	RO	
	01h	VAR	DigOutput8_1	62000108	UNSIGNED32	RO	
	02h	VAR	DigOutput8_2	62000208	UNSIGNED32	RO	
1601		RECORD	2 nd Receive PDO Mapping		PDO Mapping (21h)		M
	00h	VAR	No. of mapped application obj	01	UNSIGNED8	RO	
	01h	VAR	Start Stop Mode	200D0010	UNSIGNED32	RO	

2003		VAR	Output Option	00	UNSIGNED8	RW	0
200B		ARRAY	Value Output Pulse		UNSIGNED16		0
	00h	VAR	Number of Entries	10	UNSIGNED8	RO	
	01h	VAR	Output Pulse 1 Value	0000	UNSIGNED16	RW	
	02h	VAR	Output Pulse 2 Value	0000	UNSIGNED16	RW	
	03h	VAR	Output Pulse 3 Value	0000	UNSIGNED16	RW	
	04h	VAR	Output Pulse 4 Value	0000	UNSIGNED16	RW	
	05h	VAR	Output Pulse 5 Value	0000	UNSIGNED16	RW	
	06h	VAR	Output Pulse 6 Value	0000	UNSIGNED16	RW	
	07h	VAR	Output Pulse 7 Value	0000	UNSIGNED16	RW	
	08h	VAR	Output Pulse 8 Value	0000	UNSIGNED16	RW	
	09h	VAR	Output Pulse 9 Value	0000	UNSIGNED16	RW	
	0Ah	VAR	Output Pulse 10 Value	0000	UNSIGNED16	RW	
	0Bh	VAR	Output Pulse 11 Value	0000	UNSIGNED16	RW	
	0Ch	VAR	Output Pulse 12 Value	0000	UNSIGNED16	RW	
	0Dh	VAR	Output Pulse 13 Value	0000	UNSIGNED16	RW	
	0Eh	VAR	Output Pulse 14 Value	0000	UNSIGNED16	RW	
	0Fh	VAR	Output Pulse 15 Value	0000	UNSIGNED16	RW	
	10h	VAR	Output Pulse 16 Value	0000	UNSIGNED16	RW	
200C		VAR	Operating Mode	01	UNSIGNED8	RW	0
200D		VAR	Operating Mode	0000	UNSIGNED8	RW	0
3000		VAR	Node Address	7F	UNSIGNED8	RO	0
3001		VAR	Node Baudrate	06	UNSIGNED8	RO	0

Index (hex)	Sub Index	Object	Name	Default [hex]	Type	Acc. Attr.	MO
6200		ARRAY	Write Output 8 - bit		UNSIGNED8		M
	00h	VAR	Number of entries	02	UNSIGNED8	RO	
	01h	VAR	DigOutput 8_1	00	UNSIGNED8	RW	
	02h	VAR	DigOutput 8_2	00	UNSIGNED8	RW	
6202		ARRAY	Polarity Output 8 - bit		UNSIGNED8		0
	00h	VAR	Number of entries	02	UNSIGNED8	RO	
	01h	VAR	Polarity 8_1	00	UNSIGNED8	RW	
	02h	VAR	Polarity 8_2	00	UNSIGNED8	RW	
6206		ARRAY	Error Mode Output 8 - bit		UNSIGNED8		0
	00h	VAR	Number of entries	02	UNSIGNED8	RO	
	01h	VAR	ErrorMode 8_1	FF	UNSIGNED8	RW	
	02h	VAR	ErrorMode 8_2	FF	UNSIGNED8	RW	
6207		ARRAY	Error Value Output 8 - bit		UNSIGNED8		0
	00h	VAR	Number of entries	02	UNSIGNED8	RO	
	01h	VAR	ErrorValue 8_1	00	UNSIGNED8	RW	

	02h	VAR	ErrorValue 8_2	00	UNSIGNED8	RW	
6208		ARRAY	Filter Mask Output 8 - bit		UNSIGNED8		0
	00h	VAR	Number of entries	02	UNSIGNED8	RO	
	01h	VAR	FilterMask 8_1	FF	UNSIGNED8	RW	
	02h	VAR	FilterMask 8_2	FF	UNSIGNED8	RW	

* The factory set (value present in the modules when new) for the transmission type is: **01h**.