

## mod. IO-MB

M.I. IO-MB-2/10.10  
Cod. J30-658-1AIO-MB E

# Installation Manual

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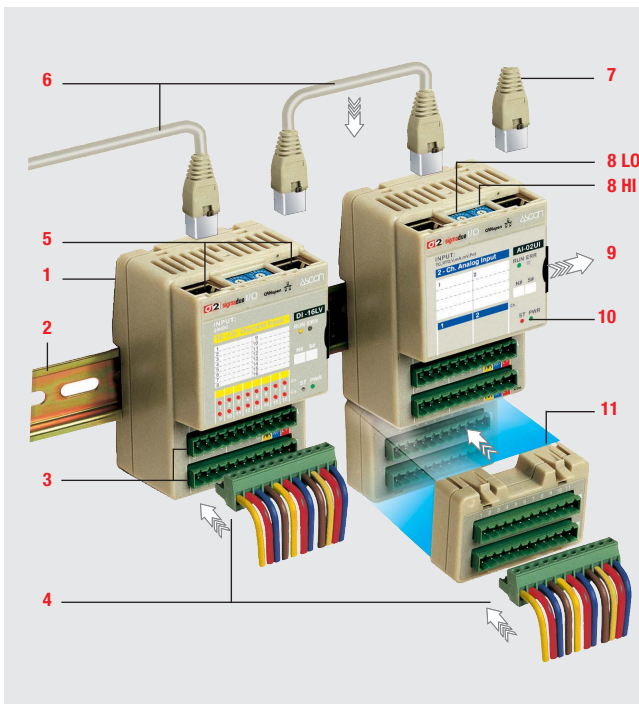
- General description
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- Electric safety

## MODBUS I/O Modules



- IO-MB/AI-04RT:** 4 Configurable Analogue Inputs
- IO-MB/AI-08HL:** 8 Configurable Analogue Inputs
- IO-MB/AI-08TC:** 8 Thermocouple Analogue Inputs
- IO-MB/AO-08HL:** 8 High Level Analogue Outputs
- IO-MB/DI-16LV:** 16 Isolated Digital Inputs
- IO-MB/DM-08TS:** 8 Digital Programmable Inputs/Outputs
- IO-MB/DO-16TS:** 16 Isolated Digital Outputs

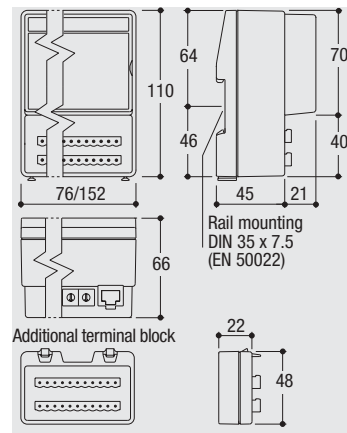
### General description



- 1 - Model identification label (on the back side of the module)
- 2 - DIN RAIL 35 x 7.5 (EN50022)
- 3 - 2 male 11 pole plugs, pitch 5.0mm
- 4 - 2 + 2 female, 11 pole, fast snap-ON connectors, pitch 5.0mm, with screw or spring terminals to connect the power supply or the I/O (accessory)
- 5 - Two RJ45 plugs to connect the field bus
- 6 - Modbus cable with two RJ45 connectors (accessory)
- 7 - RJ45 plugs with internal termination circuitry (accessory)
- 8 - 2 rotary switches having 16 positions to set Node ID and Baud rate
- 9 - Removable and writable label to identify the connected I/O (TAG number)
- 10 - 4 status LEDs: identify the diagnostic and the module status
- 11 - Additional terminal block 2 x 11 poles (accessory)

### Installation

#### Dimensions (mm)

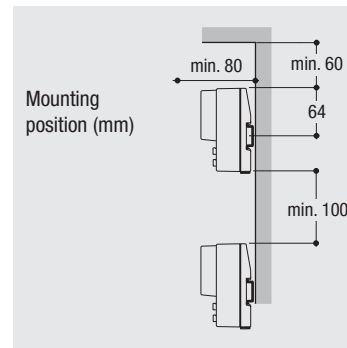


#### Operating conditions

Environmental condition	CE	Suggestion
Operating conditions	<ul style="list-style-type: none"> <li>Temperature: -10...+65°C</li> <li>Humidity: 5...95% Rh non condensing</li> </ul>	
Special conditions	<ul style="list-style-type: none"> <li>Temperature: &gt; 65°C</li> <li>Humidity: &gt; 95% RH</li> </ul>	<ul style="list-style-type: none"> <li>Use forced ventilation</li> <li>Warm up</li> </ul>
Forbidden conditions	<ul style="list-style-type: none"> <li>Conducting atmosphere</li> <li>Corrosive atmosphere</li> <li>Explosive atmosphere</li> </ul>	<ul style="list-style-type: none"> <li>Use filter</li> </ul>

#### Mounting position

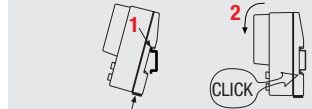
- Mount the module vertically
- In order to help the ventilation flow of air, respect the distances between modules and walls or other modules.



#### Mounting/removing the modules on/from the DIN rail

- 1 Close the spring slide, then clip the upper part of the module on the rail
- 2 Rotate the module downwards till to the click
- 3 Switch OFF the Power Supply  
Lower the spring slide by inserting a flat-blade screwdriver as indicated
- 4 Turn and lift the module upwards.

#### Mounting the module



#### Removing the module

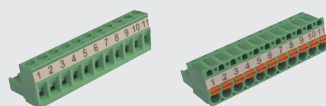


### Accessories

Power supply 7W - 3A/24 Vdc  
AP-S2/AL-DR75-24



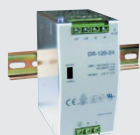
11 poles connectors  
With screw terminals: AP-S2/SPINA-V11  
With spring terminals: AP-S2/SPINA-M11



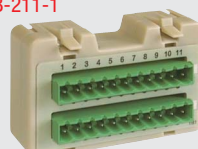
Field bus cables with RJ45 connectors  
140 mm: AP-S2/LOCAL-BUS76  
220 mm: AP-S2/LOCAL-BUS152



Power supply 120W - 5A/24Vdc  
AP-S2/AL-DR120-24



Additional terminal block  
AP-S2/TB-211-1



2 connectors with termination circuitry  
AP-S2/TERM-CAN



### Hot swapping the modules

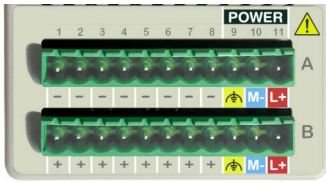
Node ID and Baud rate of the new module must already be correctly set.

The procedure to minimize the MODBUS disconnection time follows:

- 1 Remove all the cabled connectors from their plugs (item 4 in "General description" paragraph), do not extract the MODBUS RJ45 connectors yet
- 2 Remove the module from the DIN rail
- 3 Mount the new and already configured module on the DIN rail
- 4 Extract the left side RJ45 connector from the module and insert it in the new module
- 5 Extract the right side RJ45 connector from the module and insert it in the new module
- 6 Insert all the cabled connectors in the new module.

## Electrical connections

### Terminals connections and plugs



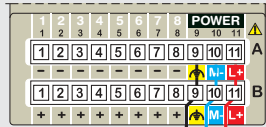
Description	Terminals	MODBUS
Flexible cable section:	0.2...2.5 mm <sup>2</sup> AWG24...AWG12	CAT 5 UTP 8xAWG24
Stripped wire	Screw: 7mm Spring: 10mm	
Flat blade screwdriver	0.6 x 3.5 mm	RJ45 mounting tool
Tightening torque	0.5...0.6 Nm	

#### Technical data:

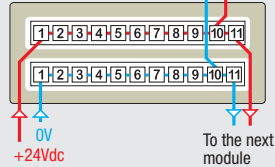
- Two 11 poles plugs, pitch 5.0 mm
- Made with self extinguishing material as required by UL94 V0 standard
- Overvoltage category/pollution degree II/2
- Max. load current/section 8A/2.5mm<sup>2</sup> at 65°C
- Test pulse voltage: 4 kVp.

### Additional terminal block TB-211-1

#### I/O module



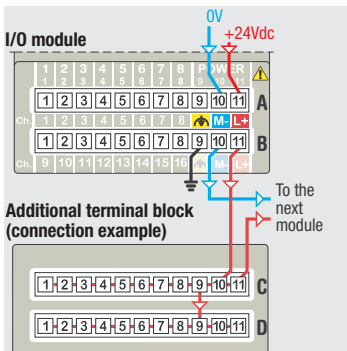
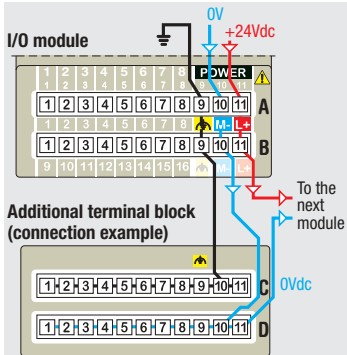
#### Additional terminal block (connection example)



An additional terminal block can be installed on the I/O module using the two slides located in the lower part of the module case (item 11 in "General description" paragraph).

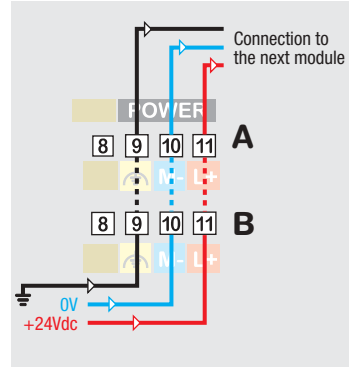
The additional terminal block has no active components inside, only two 11 contacts connectors.

All the 11 contacts of each connector (C and D) are internally connected and can be used to make multiple connections (see the example).



Terminals of connectors C and D are connected to +24Vdc in order to power the I/O external devices

### Power supply



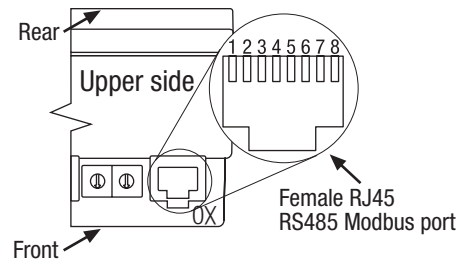
- 24Vdc (-15...+25%), 2.5W max.
- The power supply terminals A9 - B9, A10 - B10, A11 - B11 are internally connected; in this way it is possible to bring the power supply to other modules using terminals A10, A11 and B10, B11.

Functional earth terminal. This type of earthing does not protect against electrical shocks.

### Power supply warnings

- Please note that the maximum current capacity for each terminal is 8A
- Make sure that the overall current absorption (modules and field devices) matches the power supply
- In order to avoid excessive voltage drops, install the most power consuming modules closer to the power supply.

### MODBUS connection



#### MODBUS connection

- 1 Install the modules on the DIN rail (max. 32, up to 247 with repeaters)
- 2 Connect the modules mounted side by side using the standard cables (140/220mm)
- 3 Connect the remote modules using a cable with the proper length (see table)
- 4 Terminate the two ends of the MODBUS network using the connectors with the termination circuitry.

Maximum theoretical length of the cable: 1200 m at 19200 baud

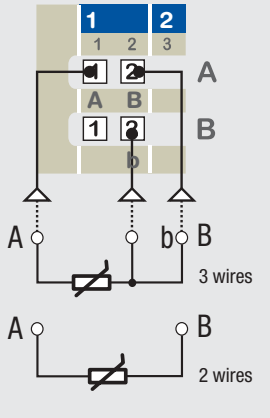
- (1) Shield to protect the communication cables (suggested when the bus network is longer than 100m).

#### MODBUS signals

The signals present in the two RJ45 connectors are connected in parallel in order to link all the modules to the MODBUS.

Pin	Signal
1	+ RS485
2	- RS485
3	GND RS485
4	Reserved
5	Reserved
6	GNDSHLD (1)
7	-
8	-

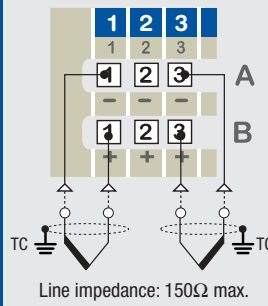
**Inputs: Pt100, Pt1000 resistance thermometers (2, 3 wires)**



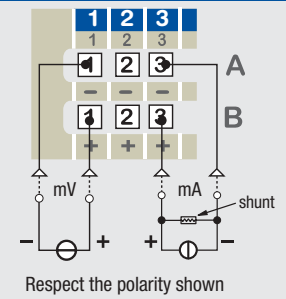
- When 3 wires system is used, always use cables of the same section (1mm<sup>2</sup> min.)(max. resistance 20Ω/line);
- When 2 wires system is used and the distance between the module and the sensor is 15 m, the use of a 1.5 mm<sup>2</sup> section cable produces a 1°C (1.8°F) measure error.

# AI-04RT

**Input: Thermocouple**

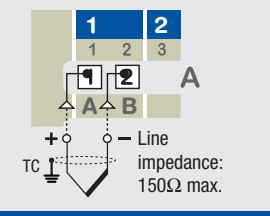


**Input: mV or mA**



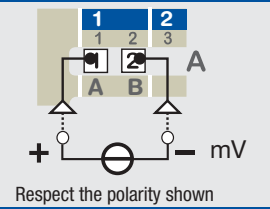
# AI-08TC

**Input: Thermocouple**

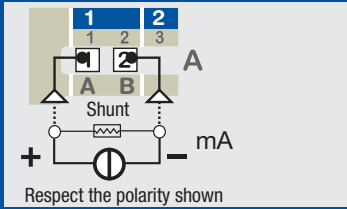


- To extend the connection, use always compensation cable of the correct type for the thermocouple used;
- When present the shield must be connected to a proper earth (at only one end).

**Input: mV**

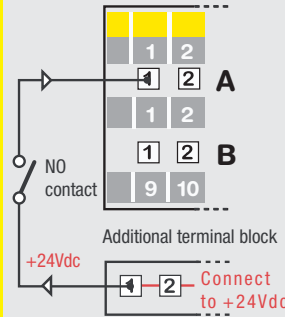


**Input: mA**



**Digital Inputs Type II (EN6131-2)**

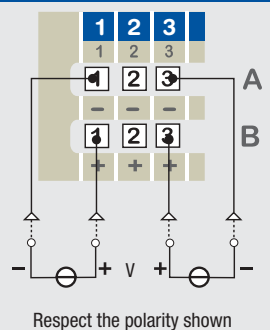
**Contact input**



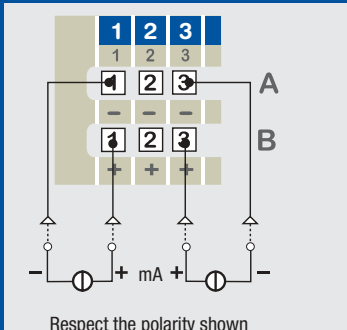
- Respect the polarity;
- When present the shield must be connected to a proper earth (at only one end).

# DI-16LV

**Input: mV**

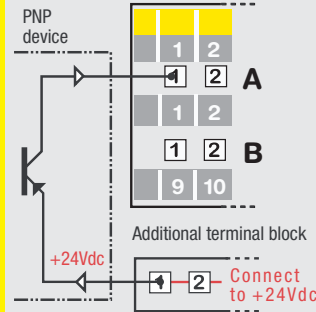


**Input: mA**



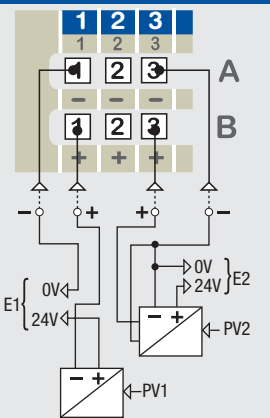
# AI-08HL

**Source (PNP) device**



- Respect the polarity.
- When present the shield must be connected to a proper earth (at only one end);
- If the input device needs to be powered by the module, verify that the current consumption does not exceed the power supply limits.

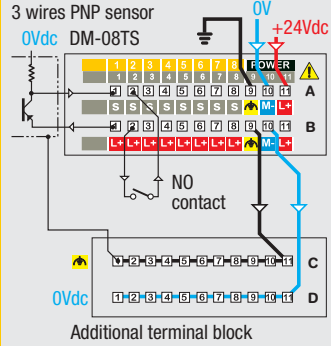
**Inputs: 2-3 wires trasmitters**



- Both two and three wires transmitters must be powered with an external power supply. To maintain the isolation between the 2 inputs, use 2 distinct power supply sources (E1 - E2);
- If isolation is not required the transmitter can be powered through the module power line.

## Digital Inputs Type II (EN6131-2)

### NO contact and Source (PNP) input devices

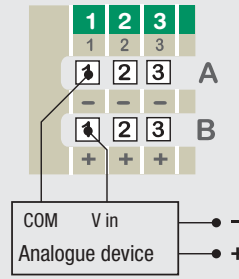


24 Vdc inputs,

- Respect the polarity;
- When present the shield must be connected to a proper earth at one end using, for example, the additional terminal block TB-211-1;
- Inputs 1 and 2 can be set to enable the following functions:
  - pulse counting measurements;
  - pulse frequency measurements;
  - pulse width measurements.

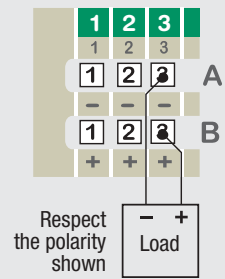
# DM-08TS

## Output: analogue device



Respect the polarity shown

## Output: load

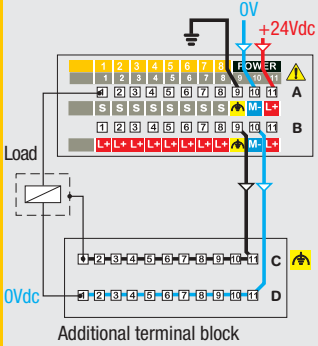


Respect the polarity shown

# AO-08HL

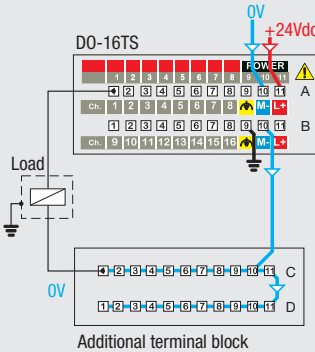
## Digital Outputs

### Source (PNP) digital output 24Vdc 0.5A



- Each of 8 channels can be set through the MODBUS as either input or output
- Output 3 and 4 can be configured as PWM (Pulse Width Modulation) output or pulse output
- In order to protect the output circuits, clamp diodes are installed in the module. However, when high inductive loads are to be switched or when more loads are to be switched at the same time, external damping circuits should be provided.

## Digital Output: Source Type (PNP)



- 24 Vdc, 0.5A digital outputs
- Respect the polarity
  - When present the shield must be connected to a proper earth (at only one end).

# DO-16TS

## CE Electric safety and electromagnetic compatibility

**Class II instrument, rear panel mounting.**  
This instrument has been designed in compliance with:

**Regulations on electrical equipment:** according to regulations on the essential protection requirements in electrical equipment EN 61010-1

**Regulations on Electromagnetic Compatibility** according to:

- Regulations on RF emissions: EN61000-6-4 industrial environments;
- Regulation on RF immunity: EN61000-6-2 industrial equipment and system.

It is important to understand that it's responsibility of the installer to ensure the compliance of the regulations on safety requirements and EMC.

This controller has no user serviceable parts and requires special equipments and specialised engineers to be repaired. For this purpose, the manufacturer provides technical assistance and the repair service for its Customers. Please, contact your nearest Agent for further information.

All the information and warnings about safety and electromagnetic compatibility are marked with the sign, at the side of the note.

## Before installing the module read the following instructions

### Precautions



All wirings must comply with the local regulations

- The supply wiring should be routed away from the power cables
- Avoid to use electromagnetic contactors, power relays and high power motors nearby
- Avoid power units nearby, especially if controlled in phase angle
- Keep the low level sensor input wires away from the power lines and the output cables. If this is not achievable, use shielded cables on the sensor input, with the shield connected to earth.

### Notes

- 1 Make sure that the power supply voltage is the same indicated on the instrument label
- 2 Switch ON the power supply only after all the electrical connections have been completed